

## HSS Ground Metric Hand Taps

Taper



Second



Bottoming - Plug



HSS Ground Metric Hand Taps																	
Thread	M2	M3	M4	M5	M6	M7	M8	M9	M10	M11	M12	M14	M16	M18	M20	M22	M24
Coarse Pitch	0.40	0.50	0.70	0.80	1.00	1.25	1.25	1.25	1.50	1.50	1.75	2.00	2.00	2.50	2.50	2.50	3.00
Tapping Drill Dia	Please Refer To The Technical Tapping Drill Page																
Fine Pitch	0.25	0.35	0.50	0.50	0.75	1.00	1.00	1.00	1.25	1.00	1.25	1.50	1.50	2.00	1.50	1.50	2.00
Tapping Drill Dia	Please Refer To The Technical Tapping Drill Page																

Other Sizes Are Also Available Along With Metric Fine Pitch And Special Taps, Please Enquire And Also Available In The Following Styles, Please Enquire Re Availability



Spiral Flute



Spiral Point



Fluteless



Left Hand